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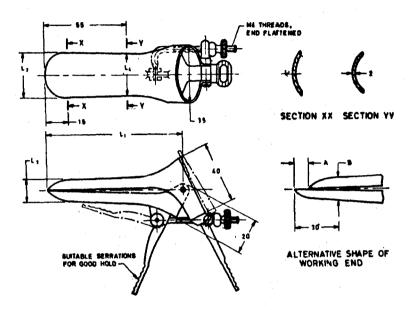




Indian Standard

SPECIFICATION FOR SPECULUM, VAGINAL (CUSCO'S PATTERN)

- 1. Scope Dimensional and other requirements for vaginal speculum (Cusco's pattern).
- 2. Shape and Dimensions As shown in Fig. 1.



Sizes	L ₁	L ₁	L,	L ₄	A	В	Maximum Opening of Blades
Extra Small	75	15	10	14	5	12	
Smail	85	20	12	. 19	8	14	
Medium	95	30	13	28	10	15	45*
Large	110	35	15	32	12	17	

All dimensions in millimetres.

FIG. I SPECULUM, VAGINAL (CUSCO'S PATTERN)

- 3. Material Stainless steel, designation 04Cri9Ni9 or 07Cri9Ni9 of Schedule V of IS:1570-1961 'Schedules for wrought steels for general engineering purposes'.
- 4. Workmanship and Finish
- 4.1 All the surfaces of the speculum shall be free from burrs, pits, cracks and other defects.
- 4.2 The edges of the blades shall be smoothly rounded and shall not be sharp.
- 4.3 The blades shall move smoothly and freely on the hinge.
- 4.4 Movement of the folding handles and the self-retaining screws shall be smooth.
- 4.5 The speculum shall be passivated and polished bright.

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5. Tests

- 5.1 Fix the positioning screw for different openings of the blades and press the blades with a force of 50N(5 kgf approximately). The screw shall not slip in any case and no deformation in blades shall be observed after the test.
- 5.2 Corrosion Resistance Test the sample in accordance with IS: 7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'. The sample shall show no sign of corrosion after the test.
- 6. Marking Each speculum shall be marked with the manufacturer's name, initials or recognized trade-mark.
- 6.1 ISI Certification Marking Details available from the Indian Standards Institution, New Delhi I.
- 7. Packing—The speculums shall be wrapped in moisture-proof paper or packed in polyethylene bags avoiding contact with one another.